

# HSK-A

## 油壓刀把 HYDRAULIC CHUCK



Balancing / 動平衡	Dimensions / 尺寸標示
<p><b>G6.3</b> Max.25,000 RPM Or U ≤ 1gmm</p> <p>Option / 選配 <b>G2.5</b> Max.25,000 RPM Or U ≤ 1gmm</p>	

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Order No. 訂購編號	FIG	ød	ød1	ød2	L	L1	L2	Tool Clamping Depth L3 刀具夾持深度	Screw 調整螺絲	Collet 筒夾	
<b>HSK50A</b>	HY06-080	1	6	26	40	80	54	24.5	31~36	HY06-M5	-
	HY08-080	1	8	28	40	80	54	25.5	31~36	HY08-M6	-
	HY10-080	1	10	30	40	80	54	35.5	35~40	HY08-M6	-
	HY12-090	1	12	32	40	90	64	40	39~45	HY08-M6	HY12C
	HY14-090	1	14	34	40	90	64	40	39~45	HY14-M8	-
	HY16-090	2	16	38	40	90	64	40	42~48	HY14-M8	-
	HY18-090	2	18	37	41.4	90	64	40	42~48	HY18-M12	-
HY20-090	2	20	37	41.4	90	64	11	44~50	HY18-M12	HY20/HY20C	
<b>HSK63A</b>	HY06-080	1	6	26	50	80	54	24.5	31~36	HY06-M5	-
	HY08-080	1	8	28	50	80	54	25.5	31~36	HY08-M6	-
	HY10-090	1	10	30	50	90	64	35.5	35~40	HY08-M6	-
	HY12-090	1	12	32	50	90	64	40	39~45	HY08-M6	HY12C
	HY14-090	1	14	34	50	90	64	40	39~45	HY14-M8	-
	HY16-100	1	16	38	50	100	74	40	42~48	HY14-M8	-
	HY18-100	1	18	40	50	100	74	40	42~48	HY18-M12	-
	HY20-100	2	20	37	52.8	100	74	42	44~50	HY18-M12	HY20/HY20C
HY25-120	2	25	43	57	120	94	37	50~56	HY25-M16	-	
HY32-120	2	32	50.5	62.5	120	94	31.5	53~60	HY25-M16	HY32/HY32C	
<b>HSK100A</b>	HY10-100	1	10	30	50	100	71	35.5	35~40	HY08-M6	-
	HY12-100	1	12	32	50	100	71	40	39~45	HY08-M6	HY12C
	HY14-100	1	14	34	50	100	71	40	39~45	HY14-M8	-
	HY16-100	1	16	38	50	100	71	40	42~48	HY14-M8	-
	HY18-100	1	18	40	50	100	71	40	42~48	HY18-M12	-
	HY20-105	2	20	37	52.8	105	76	42	44~50	HY18-M12	HY20/HY20C
	HY25-120	2	25	43	57	120	91	37	50~56	HY25-M16	-
HY32-120	2	32	50.5	62.5	120	91	31.5	53~60	HY25-M16	HY32/HY32C	

Remarks / 備註

- 直接夾持精度 Direct Clamping
- 刀具柄徑公差 h6( h6 Tooling Diameter Tolerance)
- 若需搭配中心出水管，請參考 page.145 規格表
- 若需出水型刀把，請參考 page.26 選用說明

Applications / 應用



Drilling  
鑽孔



Reaming  
鉸孔



Endmilling  
銑削