

# CR 標準型熱縮刀把

## CR STANDARD SHRINK FIT CHUCK



Balancing / 動平衡		Dimensions / 尺寸標示	
<b>G6.3</b>	<b>G6.3</b>		SK NO.
SK40 Max.25,000 RPM Or U ≤ 1gmm	SK50 Max.20,000 RPM Or U ≤ 1gmm		
<b>G2.5</b> Option / 選配	<b>G2.5</b> Option / 選配		
SK40 Max.25,000 RPM Or U ≤ 1gmm	SK50 Max.20,000 RPM Or U ≤ 1gmm		

page.144



Order No. 訂購編號	FIG	ød	ød1	ød2	ød3	L	L1	L2	Tool Clamping Depth L3 刀具夾持深度	L4	Screw 調整螺絲	
SK40	CR04-080	1	4	14	21	-	80	60.9	40.7	min15	-	-
	CR06-080	1	6	21	27	-	80	60.9	34.3	25.5~31.5	-	HY06-M5
	CR06-130	2	6	21	27	31.9	130	110.9	38.1	25.5~31.5	108.1	HY06-M5
	CR08-080	1	8	21	27	-	80	60.9	34.3	30.5~35.5	-	HY08-M6
	CR08-130	2	8	21	27	31.9	130	110.9	38.1	30.5~35.5	108.1	HY08-M6
	CR10-080	1	10	24	32	-	80	60.9	47	36.5~41.5	-	HY08-M6
	CR10-130	2	10	24	32	36.4	130	110.9	50.8	36.5~41.5	108.1	HY08-M6
	CR10-160	2	10	24	32	39.6	160	140.9	50.8	36.5~41.5	138.1	HY08-M6
	CR12-080	1	12	24	32	-	80	60.9	47	41.5~46.5	-	HY14-M8
	CR12-130	2	12	24	32	36.4	130	110.9	50.8	41.5~46.5	108.1	HY14-M8
CR12-160	2	12	24	32	39.6	160	140.9	50.8	41.5~46.5	138.1	HY14-M8	
SK50	CR06-080	1	6	21	27	-	80	60.9	34.3	25.5~31.5	-	HY06-M5
	CR06-130	2	6	21	27	31.2	130	110.9	38.1	25.5~31.5	101.4	HY06-M5
	CR06-160	2	6	21	27	34.4	160	140.9	38.1	25.5~31.5	131.4	HY06-M5
	CR08-080	1	8	21	27	-	80	60.9	34.3	30.5~35.5	-	HY08-M6
	CR08-130	2	8	21	27	31.2	130	110.9	38.1	30.5~35.5	101.4	HY08-M6
	CR08-160	2	8	21	27	34.4	160	140.9	38.1	30.5~35.5	131.4	HY08-M6
	CR10-080	1	10	24	32	-	80	60.9	47	36.5~41.5	-	HY08-M6
	CR10-130	2	10	24	32	35.7	130	110.9	50.8	36.5~41.5	101.4	HY08-M6
	CR10-160	2	10	24	32	38.9	160	140.9	50.8	36.5~41.5	131.4	HY08-M6
	CR12-080	1	12	24	32	-	80	60.9	47	41.5~46.5	-	HY14-M8
	CR12-130	2	12	24	32	35.7	130	110.9	50.8	41.5~46.5	101.4	HY14-M8
	CR12-160	2	12	24	32	38.9	160	140.9	50.8	41.5~46.5	131.4	HY14-M8

Remarks / 備註

- 刀具柄徑公差 h6 (h6 Tooling Diameter Tolerance)
- 若需出水型刀把，請參考 page.26 選用說明

Applications / 應用



Drilling  
鑽孔



Reaming  
鉸孔



Endmilling  
銑削