

SR 細長型熱縮刀把
SLIM TYPE
SHRINK FIT CHUCK



Balancing / 動平衡

G6.3

BT30 / BT40
Max.25,000 RPM
Or U ≤ 1gmm

G6.3

BT50
Max.20,000 RPM
Or U ≤ 1gmm

G2.5

Option / 選配
BT30 / BT40
Max.25,000 RPM
Or U ≤ 1gmm

G2.5

Option / 選配
BT50
Max.20,000 RPM
Or U ≤ 1gmm

Dimensions / 尺寸標示

BT/BTT NO.

page.144

Order No. 訂購編號		ød	ød1	ød2	L	L1	L2	L3	Tool Clamping Depth L4 刀具夾持深度	Screw 調整螺絲
BT30 (BTT30)	SR04-090	4	10	16.6	90	68	65.2	20	min15	-
	SR04-120	4	10	19.6	120	98	95.2	20	min15	-
	SR06-090	6	12	18.5	90	68	65.2	25	25.5~31.5	HY06-M5
	SR06-120	6	12	21.6	120	98	95.2	25	25.5~31.5	HY06-M5
	SR08-090	8	14	20.6	90	68	65.2	35	30.5~35.5	HY08-M6
	SR08-120	8	14	23.7	120	98	95.2	35	30.5~35.5	HY08-M6
	SR10-090	10	16	22.6	90	68	65.2	40	36.5~41.5	HY08-M6
	SR10-120	10	16	25.7	120	98	95.2	40	36.5~41.5	HY08-M6
BT40 (BTT40)	SR04-120	4	10	18.9	120	93	88.3	20	min15	-
	SR04-150	4	10	22	150	123	118.3	20	min15	-
	SR06-120	6	12	20.9	120	93	88.3	25	25.5~31.5	HY06-M5
	SR06-150	6	12	24	150	123	188.3	25	25.5~31.5	HY06-M5
	SR08-120	8	14	23	120	93	88.3	35	30.5~35.5	HY08-M6
	SR08-150	8	14	26	150	123	118.3	35	30.5~35.5	HY08-M6
	SR10-120	10	16	25	120	93	88.3	40	36.5~41.5	HY08-M6
	SR10-150	10	16	28	150	123	118.3	40	36.5~41.5	HY08-M6
	SR12-120	12	18	27	120	93	88.3	45	41.5~46.5	HY14-M8
BT50 (BTT50)	SR12-150	12	18	30	150	123	118.3	45	41.5~46.5	HY14-M8
	SR04-135	4	10	18.4	135	97	82.8	20	min15	-
	SR04-165	4	10	21.4	165	127	112.8	20	min15	-
	SR06-135	6	12	20.4	135	97	82.8	25	25.5~31.5	HY06-M5
	SR06-165	6	12	23.4	165	127	112.8	25	25.5~31.5	HY06-M5
	SR08-135	8	14	22.4	135	97	82.8	35	30.5~35.5	HY08-M6
	SR08-165	8	14	25.5	165	127	112.8	35	30.5~35.5	HY08-M6
	SR10-135	10	16	24.4	135	97	82.8	40	36.5~41.5	HY08-M6
	SR10-165	10	16	27.5	165	127	112.8	40	36.5~41.5	HY08-M6
	SR12-135	12	18	26.4	135	97	82.8	45	41.5~46.5	HY14-M8
	SR12-165	12	18	29.5	165	127	112.8	45	41.5~46.5	HY14-M8

Remarks / 備註

- 直接夾持精度 Direct Clamping
- 刀具柄徑公差 h6(h6 Tooling Diameter Tolerance)
- 若需出水型刀把，請參考 page.26 選用說明

Applications / 應用

Drilling
鑽孔

Reaming
鉋孔

Endmilling
銑削

Mini Diameter
小徑加工