

BT

油壓刀把 HYDRAULIC CHUCK



Balancing / 動平衡		Dimensions / 尺寸標示	
G6.3 BT30 / BT40 Max.25,000 RPM Or U ≤ 1gmm	G6.3 BT50 Max.20,000 RPM Or U ≤ 1gmm		
G2.5 (Option / 選配) BT30 / BT40 Max.25,000 RPM Or U ≤ 1gmm	G2.5 (Option / 選配) BT50 Max.20,000 RPM Or U ≤ 1gmm		

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Order No. 訂購編號	FIG	ød	ød1	ød2	L	L1	L2	Tool Clamping Depth L3 刀具夾持深度	Screw 調整螺絲	Collet 筒夾	
BT30 (BTT30)	HY06-075	1	6	26	45.5	75	53	24.5	31~36	HY06-M5	-
	HY08-075	1	8	28	45.5	75	53	25.5	31~36	HY08-M6	-
	HY10-075	1	10	30	45.5	75	53	35.5	35~40	HY08-M6	-
	HY12-090	1	12	32	45.5	90	68	40	39~45	HY08-M6	HY12C
	HY16-090	1	16	38	45.5	90	68	40	42~48	HY14-M8	-
	HY20-090	2	20	37	51	90	68	36.7	44~50	HY18-M12	HY20/HY20C
BT40 (BTT40)	HY03-090	1	3	32	50	90	63	40	20~25	HY03-M5	-
	HY04-090	1	4	32	50	90	63	40	20~25	HY03-M5	-
	HY06-090	1	6	26	50	90	63	24.5	31~36	HY06-M5	-
	HY08-090	1	8	28	50	90	63	25.5	31~36	HY08-M6	-
	HY10-090	1	10	30	50	90	63	35.5	35~40	HY08-M6	-
	HY12-090	1	12	32	50	90	63	40	39~45	HY08-M6	HY12C
	HY14-090	1	14	34	50	90	63	40	39~45	HY14-M8	-
	HY16-090	1	16	38	50	90	63	40	42~48	HY14-M8	-
	HY18-090	1	18	40	50	90	63	40	42~48	HY18-M12	-
	HY20-090	2	20	37	52.8	90	63	42.4	44~50	HY18-M12	HY20/HY20C
	HY25-100	2	25	43	57	100	73	37	50~56	HY25-M16	-
HY32-105	2	32	50.5	62.5	105	78	31.5	53~60	HY25-M16	HY32/HY32C	
BT50 (BTT50)	HY06-100	1	6	26	50	100	62	24.5	31~36	HY06-M5	-
	HY08-100	1	8	28	50	100	62	25.5	31~36	HY06-M5	-
	HY10-100	1	10	30	50	100	62	35.5	35~40	HY08-M6	-
	HY12-100	1	12	32	50	100	62	40	39~45	HY08-M6	HY12C
	HY14-100	1	14	34	50	100	62	40	39~45	HY14-M8	-
	HY16-100	1	16	38	50	100	62	40	42~48	HY14-M8	-
	HY18-105	1	18	40	50	105	67	40	42~48	HY18-M12	-
	HY20-105	2	20	37	52.8	105	67	42	44~50	HY18-M12	HY20/HY20C
	HY25-115	2	25	43	57	115	77	37	50~56	HY25-M16	-
	HY32-115	2	32	50.5	62.5	115	77	31.5	53~60	HY25-M16	HY32/HY32C

Remarks / 備註

- 直接夾持精度 Direct Clamping
- 刀具柄徑公差 h6 (h6 Tooling Diameter Tolerance)
- 若需出水型刀把，請參考 page.26 選用說明

Applications / 應用



Drilling
鑽孔



Reaming
銜孔



Endmilling
銑削