



# SR 細長型熱縮刀把 SLIM TYPE SHRINK FIT CHUCK



HSK-E DIN 69893 FORM E

Balancing / 動平衡	Dimensions / 尺寸標示
<p><b>G6.3</b> Max.30,000 RPM Or U ≤ 1gmm</p> <p>Option / 選配 <b>G2.5</b> Max.30,000 RPM Or U ≤ 1gmm</p>	

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Order No. 訂購編號	$\varnothing d$	$\varnothing d_1$	$\varnothing d_2$	L	L1	L2	L3	Tool Clamping Depth L4 刀具夾持深度	Screw 調整螺絲	
HSK25E	SR04-035	4	10	12.5	35	25	23.5	-	min15	-
	SR06-035	6	12	14.5	35	25	23.5	-	21.5~27	-
HSK32E	SR04-060	4	10	13.6	60	40	39.1	20	min15	-
	SR04-090	4	10	16.7	90	70	69.1	30	min15	-
	SR06-060	6	12	15.7	60	40	39.1	30	25.5~31.5	-
	SR06-090	6	12	18.7	90	70	69.1	40	25.5~31.5	HY06-M5
	SR08-060	8	14	17.7	60	40	39.1	30	30.5~35.5	-
	SR08-090	8	14	20.7	90	70	69.1	40	30.5~35.5	HY08-M6
	SR10-060	10	16	19.7	60	40	39.1	30	36.5~41.5	-
	SR10-090	10	16	22.8	90	70	69.1	45	36.5~41.5	HY08-M6
HSK40E	SR04-090	4	10	16.8	90	70	67.2	20	min15	-
	SR04-120	4	10	19.8	120	100	97.2	20	min15	-
	SR06-090	6	12	18.7	90	70	67.2	25	25.5~31.5	HY06-M5
	SR06-120	6	12	21.8	120	100	97.2	25	25.5~31.5	HY06-M5
	SR08-090	8	14	20.8	90	70	67.2	35	30.5~35.5	HY06-M5
	SR08-120	8	14	23.9	120	100	97.2	35	30.5~35.5	HY08-M6
	SR10-090	10	16	22.8	90	70	67.2	40	36.5~41.5	HY08-M6
HSK50E	SR04-125	4	10	19.7	125	99	96.2	20	min15	-
	SR06-125	6	12	21.7	125	99	96.2	25	25.5~31.5	HY06-M5
	SR08-125	8	14	23.8	125	99	96.2	35	30.5~35.5	HY08-M6
	SR10-125	10	16	25.8	125	99	96.2	40	36.5~41.5	HY08-M6

Remarks / 備註

- 直接夾持精度 Direct Clamping
- 刀具柄徑公差 h6( h6 Tooling Diameter Tolerance)
- 若需搭配中心出水管, 請參考 page.145 規格表
- 若需出水型刀把, 請參考 page.26 選用說明

Applications / 應用



Drilling  
鑽孔



Reaming  
銜孔



Endmilling  
銑削



Mini Diameter  
小徑加工