

CR 標準型熱縮刀把
CR STANDARD SHRINK FIT CHUCK



Balancing / 動平衡

G6.3
Max.25,000 RPM
Or U ≤ 1gmm

Option / 選配
G2.5
Max.25,000 RPM
Or U ≤ 1gmm

Dimensions / 尺寸標示

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Order No. 訂購編號		FIG	ød	ød1	ød2	ød3	L	L1	L2	Tool Clamping Depth L3	L4	Screw 調整螺絲
										刀具夾持深度		
HSK50A	CR04-080	1	4	14	21	-	80	54	40.7	min15	-	-
	CR06-080	1	6	21	27	-	80	54	34.3	25.5~31.5	-	HY06-M5
	CR08-080	1	8	21	27	-	80	54	34.3	30.5~35.5	-	HY08-M6
	CR10-085	1	10	24	32	-	85	59	47	36.5~41.5	-	HY08-M6
	CR12-090	1	12	24	32	-	90	64	47	41.5~46.5	-	HY14-M8
	CR16-095	1	16	27	34	-	95	69	40.7	44.5~49.5	-	HY18-M12
HSK63A	CR04-080	1	4	14	21	-	80	54	40.7	min15	-	-
	CR06-080	1	6	21	27	-	80	54	34.3	25.5~31.5	-	HY06-M5
	CR06-130	2	6	21	27	33.5	130	104	38.1	25.5~31.5	101.2	HY06-M5
	CR06-160	2	6	21	27	38.2	160	134	38.1	25.5~31.5	131.2	HY06-M5
	CR08-080	1	8	21	27	-	80	54	34.3	30.5~35.5	-	HY08-M6
	CR08-130	2	8	21	27	33.5	130	104	38.1	30.5~35.5	101.2	HY08-M6
	CR08-160	2	8	21	27	38.2	160	134	38.1	30.5~35.5	131.2	HY08-M6
	CR10-085	1	10	24	32	-	85	59	47	36.5~41.5	-	HY08-M6
	CR10-130	2	10	24	32	37.7	130	104	50.8	36.5~41.5	101.2	HY08-M6
	CR10-160	2	10	24	32	42.4	160	134	50.8	36.5~41.5	131.2	HY08-M6
	CR12-090	1	12	24	32	-	90	64	47	41.5~46.5	-	HY14-M8
	CR12-130	2	12	24	32	37.7	130	104	50.8	41.5~46.5	101.2	HY14-M8
	CR12-160	2	12	24	32	42.4	160	134	50.8	41.5~46.5	131.2	HY14-M8
	CR16-095	1	16	27	34	-	95	69	40.7	44.5~49.5	-	HY18-M12
	CR16-130	2	16	27	34	40.5	130	104	44.5	44.5~49.5	101.2	HY18-M12
	CR16-160	2	16	27	34	45.2	160	134	44.5	44.5~49.5	131.2	HY18-M12
	CR20-100	1	20	33	42	-	100	74	53.4	46.5~51.5	-	HY18-M12
	CR20-130	2	20	33	42	47.2	130	104	57.2	46.5~51.5	103.1	HY18-M12
	CR20-160	2	20	33	42	48.8	160	134	57.2	46.5~51.5	133.1	HY18-M12
	CR25-115	1	25	44	53	-	115	89	51.5	52.5~57.5	-	HY25-M16
	CR25-130	1	25	44	53	-	130	104	51.5	52.5~57.5	-	HY25-M16
	CR25-160	1	25	44	53	-	160	134	51.5	52.5~57.5	-	HY25-M16
	CR32-120	1	32	44	53	-	120	94	51.5	55.5~60.5	-	HY25-M16
	CR32-160	1	32	44	53	-	160	134	51.5	55.5~60.5	-	HY25-M16

Applications / 應用



Drilling
鑽孔



Reaming
銑孔



Endmilling
銑削



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Dimensions / 尺寸標示

FIG.1Δ

FIG.2Δ

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Order No. 訂購編號	FIG	ød	ød1	ød2	ød3	L	L1	L2	Tool Clamping Depth L3 刀具夾持深度		L4	Screw 調整螺絲
HSK100A	CR06-085	1	6	21	27	-	85	56	34.3	25.5~31.5	-	HY06-M5
	CR06-130	2	6	21	27	32	130	101	38.1	25.5~31.5	91.5	HY06-M5
	CR06-160	2	6	21	27	36.7	160	131	38.1	25.5~31.5	121.5	HY06-M5
	CR08-085	1	8	21	27	-	85	56	34.3	30.5~35.5	-	HY08-M6
	CR08-130	2	8	21	27	32	130	101	38.1	30.5~35.5	91.5	HY08-M6
	CR08-160	2	8	21	27	36.7	160	131	38.1	30.5~35.5	121.5	HY08-M6
	CR10-090	1	10	24	32	-	90	61	47	36.5~41.5	-	HY08-M6
	CR10-130	2	10	24	32	36.2	130	101	50.8	36.5~41.5	91.5	HY08-M6
	CR10-160	2	10	24	32	40.9	160	131	50.8	36.5~41.5	121.5	HY08-M6
	CR12-095	1	12	24	32	-	95	66	47	41.5~46.5	-	HY14-M8
	CR12-130	2	12	24	32	36.2	130	101	50.8	41.5~46.5	91.5	HY14-M8
	CR12-160	2	12	24	32	40.9	160	131	50.8	41.5~46.5	121.5	HY14-M8
	CR16-100	1	16	27	34	-	100	71	40.7	44.5~49.5	-	HY18-M12
	CR16-130	2	16	27	34	39	130	101	44.5	44.5~49.5	91.5	HY18-M12
	CR16-160	2	16	27	34	43.7	160	131	44.5	44.5~49.5	121.5	HY18-M12
	CR20-105	1	20	33	42	-	105	76	53.4	46.5~51.5	-	HY18-M12
	CR20-130	2	20	33	42	45.4	130	101	57.2	46.5~51.5	91.5	HY18-M12
	CR20-160	2	20	33	42	47	160	131	57.2	46.5~51.5	121.5	HY18-M12
	CR25-115	1	25	44	53	-	115	86	51.5	52.5~57.5	-	HY25-M16
	CR25-160	2	25	44	53	60.1	160	131	55.9	52.5~57.5	121.5	HY25-M16
	CR32-120	1	32	44	53	-	120	91	51.5	55.5~60.5	-	HY25-M16
	CR32-160	2	32	44	53	60.1	160	131	55.9	55.5~60.5	121.5	HY25-M16

Remarks / 備註

- 刀具柄徑公差 h6(h6 Tooling Diameter Tolerance)
- 若需搭配中心出水管，請參考 page.145 規格表
- 若需出水型刀把，請參考 page.26 選用說明

Applications / 應用

Drilling
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Reaming
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Endmilling
銑削